



FIRESTOP CENTRE

Authorised New Zealand Distributor
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INSTALLATION INSTRUCTIONS

FIRESTOP DUCT HATCH for RECTANGULAR or CIRCULAR DUCTS

1. Position the frame or the lid section on the duct and mark the cutout using the frame or lid as a template.

Apply a 10mm diam bead of FIRESTOP FR Sealant to the duct approx. 40mm from the cutout on all sides.

2. Attach the frame using steel dome-head rivets 10mm x 5mm diam. Check that no sharp edges of cut duct are showing and clean up with a grinder if necessary.

3. Construct collar sections from Protecta FR Board (60mm 2-sided) to fit into the 50mm recesses in the frame on all four sides with a coated section facing outwards. Trim the FR Board to fit and coat any exposed uncoated or damaged surfaces with Protecta FR Coating or FIRESTOP FR Sealant. Fix the collar in place with four pigtail screws at the overlaps top and bottom of each section to lock the four sections of the FR Board together around the frame.

4. Apply a 10mm bead of FIRESTOP FR Sealant to the hatch frame/duct junction and seal all FR Board collar joints and frame junctions with FIRESTOP FR Sealant.

5. Install FIRESTOP Duct Wrap-38 according to the system specified for the duct. Seal the junction of the wrap and the FR Board with FIRESTOP FR Sealant. If the system calls for two layers of wrap, seal each wrap layer separately against the collar.

6. Carefully lower the lid into position and secure with the clamps. The hatch is now installed. If a safety chain is fitted, attach it to the lid handle.

